

PFINDER 902 PENETRANT FLUORESCENT Type I / sensitivity level 2

PFINDER KG Rudolf-Diesel-Strasse 14 71032 Böblingen/Germany + 49 (0) 7031-2701-999 ndt@pfinder.de www.pfinder-ndt.com

Version 4 / 01.03.2017

DESCRIPTION

PFINDER 902 is a dydrocarbon-free, directly water-washable and readily biodegradable fluorescent penetrant for crack detection of surfaces. Due to its removability PFINDER 902 provides a low residual background even on rough surfaces and therefore a user-friendly interpretability of the indications.

PFINDER 902 is qualified for penetrant testing at temperatures up to +100°C (temperature of work part) accoring to EN ISO 3452-5.

Penetrant type I according DIN EN ISO 3452-1. Use: Type I, Method A, C, E, Form a, b, c, d. For details about "Biological degradability of PFINDER penetrants" please refer to the leaflet.

APPLICATION

The capability of the penetrant system should be checked regularly by means of own reference pieces or e.g. reference test block 2 according EN ISO 3452-3.

Process description according DIN EN ISO 3452-1 see www.pfinder-ndt.com.

For applications at temperatures above +50°C, penetration time has to be adapted as follows:

+100°C bis +50°C: penetration time up to 15 minutes +50°C bis +10°C: according DIN EN ISO 3452-1 und EN ISO 3452-2

Values are referring to the temperature of the working part. Aerosol spray cans must not be warmed up above +50°C.



YOUR GREEN NDT BENEFITS

Readily biodegradable - no waste water treatment required

Nearly odourless

- · Free of aromatics, hydrocarbons and heavy metals
- IMPROVE YOUR 3 Aerosol spray can with minimized carbon footprint



YOUR HANDLING + COST SAVING BENEFITS

- Bright, sharp indications with high contrast
- Easy rinsability = low background fluorescence
- Reduced consumption due to low viscosity
- Applicable in a temperature range up to +100°C

PACKAGES IN STOCK / STORAGE CONDITIONS

500-mL-spray can (for 360° application), 5-L-canister, 30-L-canister, 200-L-drum, 1000-L-container.

These packages are on stock and instantly available. Other packages on demand.



TECHNICAL PROPERTIES

Density/20°C Viscosity/20°C Flash point DIN EN ISO 12185 ASTM D 445 ASTM D 93

962 ± 15 kg/m³ approx. 16 mm²/s > 100°C

Data of products packaged in aerosol spray cans might differ.

The information contained herin is correct to the best of our knowledge. The recommendations or suggestions contained in this bulletin are made without guarantee or representation as to results. We suggest to evaluate these recommendations and suggestions in your own laboratory prior to use. Our responsibility for claims arising from breach of warranty, negligence, or otherwise is limited to the purchase price of the material.



APPROVALS & CONFORMITIES

The product conforms to the following specifications / is suitable for use according to:

EN ISO 3452-2, 3452-6, ASTM E165, ASME V Art.6, PMUC, RCC-M.

Low content of sulfur and halogens according to EN ISO 3452-2.

Please respect the relevant rules and specifications for your application.

SHELF-LIFE

3 years